



Technical Service Bulletin 26

Canvas Jump Seats

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Parts Needed

Jump Seat, Red – MFA0011164 NLA Jump Seat, Claret – MFA0011167 NLA
 Jump Seat, Grey – MFA0011168 NLA Jump Seat, Teal – MFA00111103 6 in stock
 Jump Seat, Blue – MFA0011165 NLA Jump Seat, Green – MFA0011166 NLA

Thumb screw – MDHY600312	Thumb screw receiver – MDHV000203
3 #8 Screws – MFSY200440	

Tools Needed

Tape Measure	Drill	15/32 nd Drill bit
9/64 th Drill bit	Screwdriver	Chalk

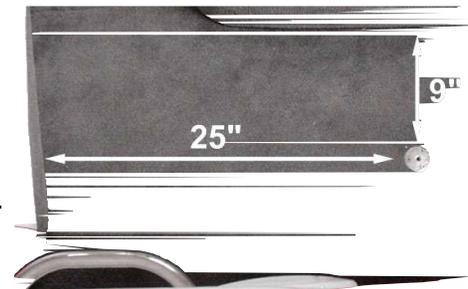
⚠ WARNING

Always be sure to wear OSHA approved eye protection when using a drill or other rotary tools as these have the potential to throw debris into the air.

Procedure

Step 1 – Locating Seat

Measure forward from the aft seat base 25" and draw a line on the carpet with a piece of chalk. At the 25" mark you just made, measure 9" out from the side of the engine box. Mark the carpet where the 2 lines intersect.



Step 2 – Installing Floor Screw Down Plate

First, drill a 15/32nd hole about 1" deep at the spot you marked in Step 1. Next, using the hole you just drilled into the floor panel center and install the floor screw down plate with the three included screws, after drilling pilot holes drilled using a 9/64th drill bit.



Step 3 – Install Canvas Jump Seats

With the included thumbscrew attach the canvas jump seat to the floor plate you installed in Step 2 using the predrilled hole in the seats front support leg. The jump seat should be positioned so that a passenger riding in it will be facing the aft passenger seats.